

# **New Reactor Heated Hose**



# New Hose Design



- New Construction
  - All 25' and 50' hoses now using TXL copper wire
    - The same wire used on whip hoses for the past 4 years
  - New extruded jacket replaces the butyl
  - Improved RTD connector
  - Improved FTS design
  - Improved Xtreme Wrap Scuff
  - Joint Protector (included with Xtreme Wrap hoses)
- Backwards compatible with all Reactor heated hoses in the field
- All heated hose part numbers remain the same



# Improved Performance



- Laboratory flex testing has proven the heated hose using TXL wire is at least a 10X improvement over the hose wrapped with flat copper wire
- Improved life of hose
  - Less downtime
  - Reduced lifetime product cost
- TXL wire is coated, offering improved corrosion resistance
  - Prevents copper degradation
  - Prevents hot spots and pin holes
  - Long-term even heating
- Consistent, even heating means improved yield

# Whip Hose

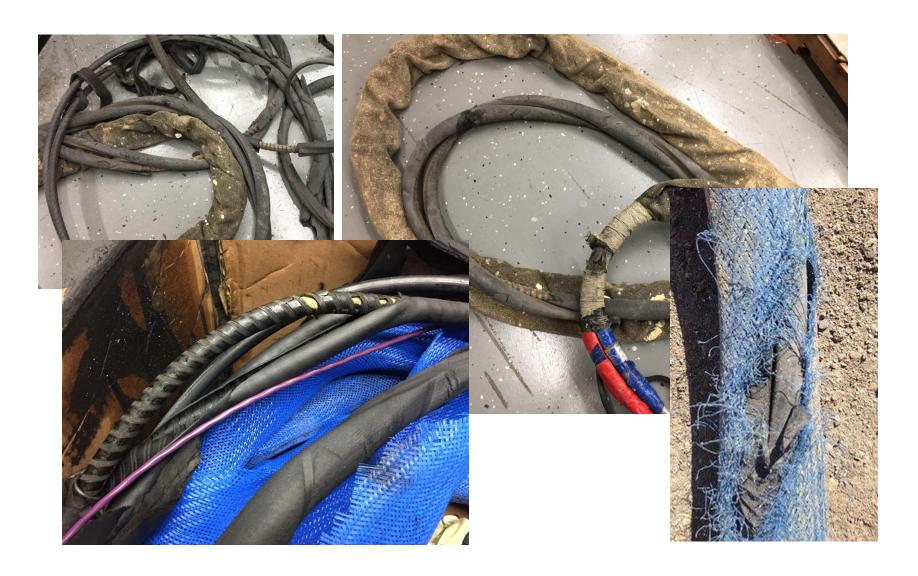


- Whips have been made using TXL wire since 2012
- Whip hose warranty's reduced 90% using TXL wire
- Nearly eliminated fails related to
  - Copper wire breaking
  - Pin holes
  - Copper corrosion
  - Hot spots
- All whip hoses come standard with Xtreme Wrap scuff guard



# Do Your Hoses Look Like This?





# **Protect Your Investment**







# **New Xtreme Wrap**



- Protects your investment and improves yield
  - If the hose insulation stay intact, it helps the hose maintain hose heat
  - Spraying at the correct hose heat improves chemical yield
- Form fitting to the hose, no baggy excess material to get snagged in the field
- Urethane coated ballistic nylon for long life, abrasion protection, and oil and water resistance. Good puncture and tear resistance
- Sheds surface moisture and won't absorb water to weigh down the hose bundle or get water logged
- Hook and Loop closure for easy access and maintenance to hose bundle
- Can be easily be added to existing hoses in field

### Joint Protector



- Protection for critical components
  - Hose fittings, FTS, electrical connections, RTD and thermocouple fitting connections
- Hook and Loop closure for easy access and maintenance to all connections
- Reduced joint diameter related to no having to heavily tape and protect the joint

One 3' joint protector included with every 50' Xtreme

Wrap hose

GRACE

## Joint Protector









### FTS and RTD Cable



#### FTS

- Redesigned for improved durability
- Molded body changed to reposition and better protect the wire
- Both RTD and Thermocouple versions have been updated



#### RTD

- Now manufactured with an improved assembly process that results in a more rugged and robust connector design
- Results in 5x improved life in lab flex test compared to previous cable

# Safety



- The only industry hoses that are ETL approved and carry the ETL Listed Mark
- Reactor and Reactor 2 systems are also ETL approved.
  - In order to maintain your Reactor systems' ETL certification, only ETL approved hoses may be used.



### What does the ETL Mark Mean?



- The ETL Listed Mark is proof that your product has been independently tested and meets the applicable published standard
- The ETL Listed Mark demonstrate compliance to the requirements of widely accepted product safety standards, as determined through independent testing and periodic follow-up inspections by an Nationally Recognized Testing Laboratory (NRTL).
- An ETL Certification Mark is awarded to a product by a third party assessment body to recognize that a product fully meets a set of performance criteria for particular set of product characteristics



## **Graco ETL Marked Products**



- What does the ETL Listed Mark mean when displayed Graco product?
  - In short, the ETL Listed Mark indicates that this Graco product has been tested by a NRTL, has been found in compliance with accepted national standards, and meets the minimal safety standards required
  - To our distributors, and customers, the ETL Mark is assurance that the product is compliant with safety standards, having been tested and certified by a third-party NRTL organization
- The Graco ETL Marked Hoses are approved to the following standards:
  - UL 499 Electric Heating Appliances
  - CSA C22.2 No. 88 Industrial Heating Equipment

# Quality is in the Details: Heating Wire



Graco: Crimped and Soldered











### Non-Graco Heated Hoses



- Things to consider when considering a non-Graco hose
  - Safety: Are the hoses evaluated and approved by an independent 3<sup>rd</sup> party to meet certain safety standards?
  - Are you comparing equal hoses with scuff, joint protectors, RTD cables, etc.?
  - Are the scuff guards equal in quality?
  - Are the hoses design to work specifically with Reactors?
    - Heat Properly
    - Work Safely
    - Designed to be inter-mixed with other manufacturers hoses
  - Are they using the same type thermocouple or RTD wire that will accurately work with the proportioners controls?

## Part Numbers



Hose Size	Pressure	Cable Type	No Scuff	Blue Mesh Scuff	Xtreme Wrap Scuff
3/8 x 50'	2000 psi	Ground Wire	246075	256549	24Y549
3/8 x 50'	2000 psi	Thermocouple	246046	246678	24Y678
3/8 x 50'	2000 psi	RTD	24T839	24K240	24Y240
3/8 x 50'	3500 psi	Ground Wire	249588	NA	NA
3/8 x 50'	3500 psi	Thermocouple	246053	246679	24Y679
3/8 x 50'	3500 psi	RTD	24U743	24K241	24Y241
1/4 x 10' whip	2000 psi	NA	NA	NA	246050
1/4 x 10' whip	3500 psi	NA	NA	NA	245055

<sup>\*</sup> Refer to heated hose manual 309572 for a complete list of hose assembly part numbers

### Prices Reduced



- Design changes and process improvements results in price reductions
  - All 50' Blue Scuff hoses reduced an average of 12%
  - All 50' Xtreme Wrap hoses reduced an average of 11%
  - Whip Hoses reduced 5%
  - Multi-Hose package: Because of the value of the heated hoses in these packages, the overall list price of the package was reduced an average 0.6%

# Accessories



Part	Description	US List	CAN List
25M493	50' Xtreme Wrap	\$430	\$560
25M494	10' Xtreme Wrap	\$95	\$125
25M495	Joint Protector	\$45	\$60
24K207	RTD FTS	\$406	\$528
261669	Thermocouple FTS	\$684	\$890



